

SPI Top 10 Cost Reducers

Data as of August 31, 2000

<u>Process Type</u>	<u>Combined Cost Avoidance & Negotiated Savings</u>
Manufacturing-Management	\$62M
Engineering-Configuration Mgmt	\$55M
Business-General	\$51M
Quality-Calibration	\$50M
Testing	\$43M
Software	\$35M
Manufacturing-Soldering/Welding	\$31M
Business-Earned Value Mgmt System	\$31M
Logistics-Parts/Materiel Mgmt	\$30M
Manufacturing-Wiring	\$27M